

	EtherNet/IP [™]	PROFInet [®]
Established	 2001 – I/O control along with collect, configure and peer-to-peer communication capabilities EtherNet/IP and Modbus TCP have a commanding lead in the number of nodes shipped (Figure 1) Over 830,000 Rockwell Automation nodes shipped and over 1,300,000 total ODVA nodes as of 2006 Over 170 companies have Vendor IDs Over 430 products Global standard for General Motors and USCAR Nearly every RA customer uses EtherNet/IP for HMI, programming, etc. 	 Pre 2002 – programming only protocol (Siemens SINEC H1) 2002 – programming and peer-to-peer communication (V1) 2004 (Aug) – 1st I/O control capability (V2.1) shipped with only a few products available Shipped about 8% as many nodes as EtherNet/IP in 2004 Claim 14 million nodes but that includes all Siemens PROFIsomething networks ever produced, (plus Interbus-S nodes). They have not released PROFInet specific totals
Standard	 Works with standard commercial or industrial grade switches Uses the same TCP/IP and Ethernet technologies as the world wide web and thus needs no proprietary hardware (Figure 2) Uses the proven Common Industrial Protocol (CIP) 	 V1.0 and V2.1 use standard switches but this technology is not widely used or promoted by Siemens or PTO V3.0 enabled devices only communicate through proprietary PROFInet hardware (switching functionality) which is embedded in end devices on the network Uses a modified version of the standard OSI model (Figure 3)
More Than a Fieldbus	 Works with both commercial and industrial technologies to solve existing and new applications IT staff can use their preferred infrastructure components (i.e. switches and media) Works with all tools and management products used by IT department EtherNet/IP has only 1 version with all functionality described 	 V3 tunnels TCP/UDP/IP and may be able to use commercial and custom technologies, but does so with non-standard hardware and unknown performance Uncommon infrastructure setup for IT staff and thus requires extra training and knowledge, also may not be compatible with all tools and management products required by IT department 3 different versions to solve different applications (V1.0 Peer-topeer only, V2.x I/O control, V3.0 motion control)

